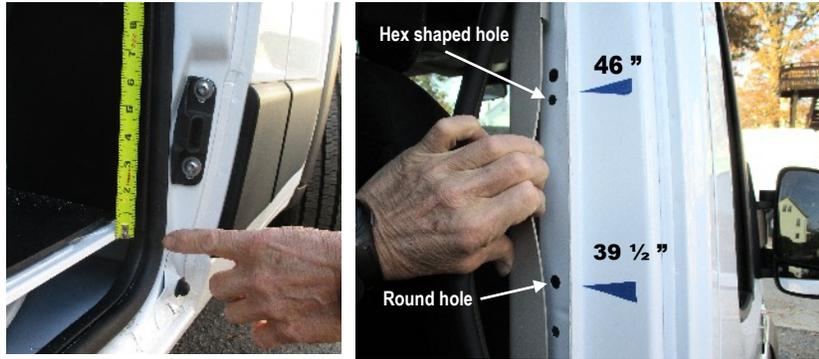


# PROMASTER side-door grabhandle installation



## WHAT YOU GET:

- Grab Handle
- 2 spacers
- 2 stainless screws
- 2 flat washers
- 2 PlusNuts
- PlusNut installation tool



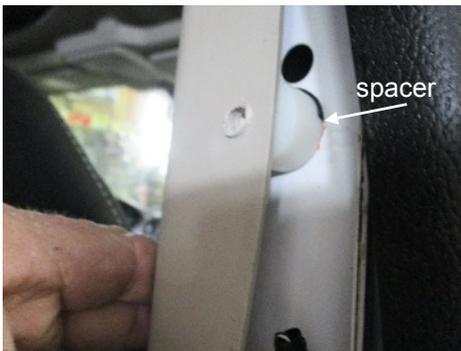
Hook your tape measure under the slider-door stepwell lip as shown in the 1st photo. Make a mark on the door jamb with a piece of tape or grease pencil at 39 1/2 inches and another mark at 46 inches. Gently pull away the rubber gasket as shown, and you'll see the two existing holes that will be used to mount the handle.



With an extra pair of hands (or a wooden wedge) gently pull away the plastic trim far enough to allow the plusnut & tool to be inserted in the lower hole (at 39 1/2"). Following the directions shown at the bottom of this page, deploy the plusnut using the ratchet with socket and the 9/16" open-end wrench. Tighten the socket down several turns until you meet resistance, but don't over-tighten. Back out the plusnut tool and repeat the procedure on the upper hex-shaped hole. This upper hole is tighter and requires the plusnut to be pushed in with a little force. Once it "pops" into place, deploy the plusnut as before.



With an awl, make a mark in the plastic pillar cover directly in line with the holes in the plusnuts you just installed. Then drill through these marks with a 5/16" drill bit. It would be a good idea to slip a piece of wood under the plastic panel to act as a drill stop. Test fit the supplied screw to make sure that the holes line up. If a hole is slightly off, you can (carefully) adjust it with the tip of a razor knife.

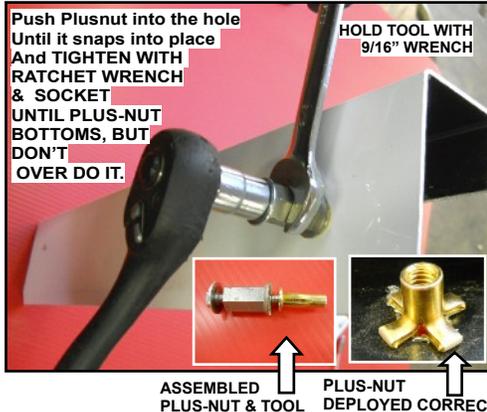


Interior view

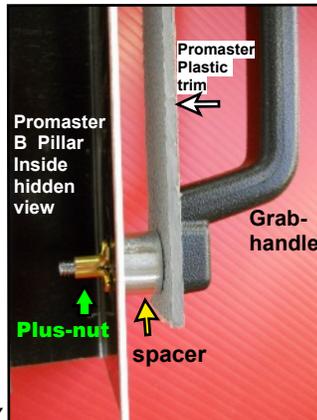
Once the 2 holes are drilled properly in the plastic pillar cover, you will be installing the white spacers behind the plastic panel as shown. Simply peel the release paper from the adhesive on the spacer, then stick the spacer onto the plusnut making sure that the hole is aligned.

After the two spacers are installed and the holes are all aligned, re-attach the weatherstrip. Using the supplied screws and flat washers, carefully install the handle, making sure that the screws are threading-in properly and not cross-threading ( a small dab of grease on the threads of each screw will help). Once the screws are properly engaged, tighten them fully and the job is done.

## PLUS-NUT INSTALLATION PROCEDURE



## THE PROPER ORDER:



**cyclevan.com**  
**PROMASTERWORLD.COM**

**732-238-3110**

6 WILLIAM ST. SOUTH RIVER, NJ 08882

Rev B2: 11-12-2021